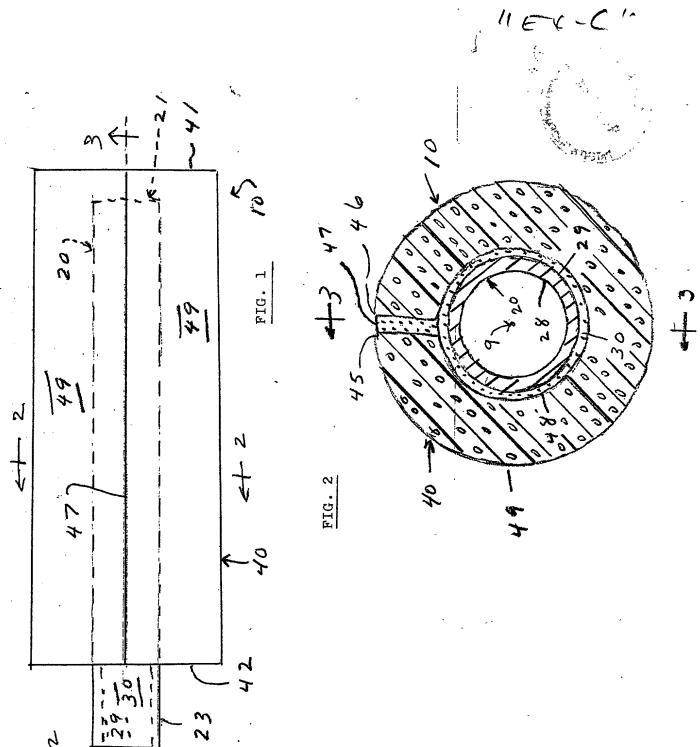
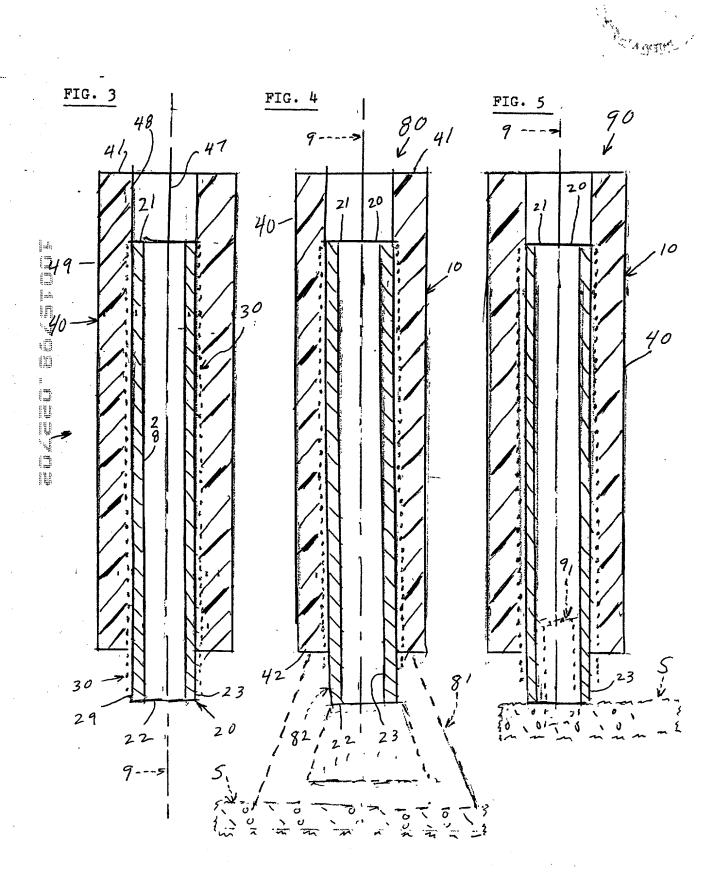
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Supporting Laminar Foam-Layer Having Parallel Longitudinal-Edges Upon Pivotably-Joined Curvilinear-Plates

Loftily Above the Foam-Layer: Co-Rotatably
Locking a Tubular-Core About a
Powerably Rotatable Mandrel

While Powerably Rotating the Mandrel: Adhesively-Coating the Tubular-Core Outside-Surface

Lowering the Adhesively-Coated Tubular-Core Against the Laminar Foam-Layer

Powerably Upwardly Moving the Curvilinear-Plates for Attaining a Nearly Circumferential Adhesive Joinder between the Foam-Layer and the Tubular-Core

Applying Seamwise-Adhesive Along the Foam-Layer Longitudinal-Edges to Yield a Multi-Utilitarian Intermediate-Product

FIG. 6